

DIRECTIONS



FILL TO THIS POINT

DO NOT ALLOW THE INK TO FALL BELOW THIS POINT

READ AND FOLLOW CAREFULLY.

Read each View No. 21

IMPORTANT - Follow Directions and you will get satisfaction from the start.

TO FILL - Remove the top in the manner described below regarding each respective well. Fill in ink UNTIL FULL TO TOP, as indicated by UPPER arrow in above illustration. When the ink is used down to the point indicated by LOWER arrow, then more ink should be added, again filling to upper arrow. You will always get a UNIFORM DIP and the right amount of clean fresh ink as long as there is ink above the point indicated by lower arrow.

TO USE - No particular instructions are necessary, yet we caution you not to get into the habit of dipping too slowly, or withdrawing the pen too slowly, as this has a tendency to draw off ink from the pen the same as when dipping in an open inkwell. Do not be afraid of a dip as fast as you like, your pen will always be inked right.

TO CLEAN - Does not require cleaning very often but when desired it is only necessary to remove the dipper from the ink and wash it. In removing the dipper, after it has been raised just above the ink, take a pen and push up the valve at the bottom in order to let the ink run out. Then wash and replace.

NEVER WASH IN HOT WATER

CAUTION - Parts for **SENGBUSCH** inkstands **SHOULD NEVER BE INTERCHANGED**. When more than one inkstand is washed at one time, be sure that all parts are replaced to the glasses from which they are taken, thereby avoiding improperly assembled inkstands and dissatisfaction.

View No. 21
TOP VIEW



No. 21

View No. 22, 23, 24, 24A, 27
TOP VIEW FROM TOP
FROM BOTTOM



No. 22

View No. 25, 26, 28, 28A, 31
TOP VIEW FROM TOP



No. 25

Sengbusch Self-Closing Inkstand Co.

MILWAUKEE, WIS.

**DIRECTIONS FOR FILLING
SENGBUSCH SELF-CLOSING INKSTANDS
Nos. 62, 63 AND 64**



TO FILL—Unscrew cover and FILL FULL to top, both compartments. Note that there are two compartments, lower and upper, only the ink in the upper compartment will feed the pen, the ink in the lower compartment is necessary to carry the float. When the ink in the upper



compartment has been exhausted, ink will should again be FILLED FULL to top. When replacing cover be sure that no ink gets into the thread.

NEVER WASH IN HOT WATER

**Directions for Filling
Sengbusch Self-Closing Inkstands**

Nos. 70, 71, 72, 73, 74, 75



Try off cover and fill both compartments full.

Note there are two compartments, lower and upper. Only the ink in the upper compartment will feed to the pen, the ink in the lower is necessary to carry the float. When the ink in the upper compartment has been exhausted, float will not rise to top, nor feed ink to pen, then ink will should again be filled full. Never wash in hot water.

Manufactured by
Sengbusch Self-Closing Inkstand Co.
Milwaukee, Wis. U. S. A.